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Insertion of CO and Strained Olefins into Organometallic (Ferrocenylmethyl)phosphane Palladium Complexes

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Dedicated to Prof. Fausto Calderazzo on the occasion of his 80th birthday

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The reaction of [Pd(cod)(CH₃)Cl] (cod = 1,5-cyclooctadiene) with the primary phosphane (ferrocenylmethyl)phosphane (PH₂CH₂Fc, 1, 2 equiv.) affords trans-[Pd(PH₂CH₂Fc)₂(CH₃)-Cl] (2) in 95 % yield. The intermediate chlorido-bridged dinuclear complex [Pd(PH₂CH₂Fc)(CH₃)(μ -Cl)]₂ (3) is traversed along the formation of 2. Complex 3 may be isolated as a mixture of anti-3a and syn-3b isomers by treating [Pd(cod)-(CH₃)Cl] with 1 (1 equiv.). For comparison, the analogous reactions of 1 with [Pt(cod)(CH₃)Cl] gives [Pt(PH₂CH₂Fc)₂(CH₃)-Cl] as a mixture of cis-4a and trans-4b geometric isomers, regardless of the P/Pt molar ratio used. The insertion (at 1 atm and 253 K) of CO into the methyl-Pd bonds of either 2 or 3 gives the acetyl Pd complexes trans-[Pd(PH₂CH₂Fc)₂-(COCH₃)Cl] (5) and anti-[Pd(PH₂CH₂Fc)(COCH₃)(μ -Cl)]₂ (6),

respectively. The process leading from 3 to 6 occurs without fragmentation of the dinuclear core of the complexes, lending support to an associative mechanism with CO binding to the metal. Complex 6 undergoes facile insertion of strained olefins, such as norbornadiene or norbornene, into the acetyl–palladium bond, giving the complexes $[Pd(\kappa^2C,O-C_7H_8C(O)CH_3)(Cl)(PH_2CH_2Fc)]$ (7) and $[Pd(\kappa^2C,O-C_7H_{10}C-(O)CH_3)(Cl)(PH_2CH_2Fc)]$ (8), respectively. Complexes 3 were tested as precatalysts for the vinylic polymerization of norbornene at 253 K, as well as for the alternate copolymerization of carbon monoxide with norbornene.

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Introduction

The insertion of unsaturated molecules into M–C bonds of organometallic compounds is considered the key step of metal-catalyzed polymerization or copolymerization reactions. In this chemistry, an outstanding role is played by palladium complexes that are particularly suited to catalyze different processes including olefin oligomerization^[1,2] and polymerization,^[2] and olefin/CO copolymerization.^[3] In particular, strained olefins are attractive substrates for copolymerization with CO, as the resulting copolymers and co-oligomers feature unique structural and chemical properties.^[4] Moreover, strained olefins, such as norbornene and

norbornadiene, proved useful to study the mechanism of insertion of the olefin into the metal–acyl bond during the chain-growth process, [3a] as the resulting products are quite stable due to the lack of β -hydrogen atoms accessible to the metal center.

A myriad of monodentate or bidentate ligands^[5] have been used as ancillary ligands in studying the polymerization or copolymerization reactions catalyzed by organopalladium complexes, showing a strong influence of the nature of the ligand in determining the stereoregularity of the polymer.^[6]

Although extensive work has been carried out on tertiary phosphane Pd complexes, [7] nothing has yet been reported on the insertion of olefins into the Pd–C bond of organometallic primary phosphane Pd complexes.

Following our recent studies dealing with the synthesis and reactivity of palladium complexes containing the airstable primary phosphane (ferrocenylmethyl)phosphane (PH₂CH₂Fc, 1),^[8] we decided to synthesize (methyl)Pd complexes supported by such primary phosphanes and, thereafter, to investigate the insertion of CO and strained olefins, aimed at exploring these palladium complexes as catalyst precursors for either norbornene polymerization and CO/norbornene copolymerization.

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Results and Discussion

Synthesis of (Methyl)Palladium (Ferrocenylmethyl)-phosphane Complexes

The reaction of [Pd(cod)(CH₃)Cl] with 1 (2 equiv.) in CH₂Cl₂ at 253 K afforded *trans*-[Pd(PH₂CH₂Fc)₂(CH₃)Cl] (2) in 95% yield. As complex 2 decomposed in solution at room temperature (see below), its NMR spectroscopic characterization was carried out at low temperature. At 200 K, the 31 P{ 1 H} NMR spectrum consists of a singlet at $^{-43.3}$ ppm, whereas the proton-coupled 31 P NMR spectrum gives rise to the characteristic multiplet associated to an AA'X₂X'₂ spin system (A = P; X = P-bonded H) with a strong A–A' coupling. $^{[9]}$ The 31 P NMR spectrum was calculated (Figure 1) and the spectroscopic features reported in the Experimental Section were obtained. The large value of $J_{A,A'}$ = 464 Hz is a strong clue for the *trans* geometry of the complex.

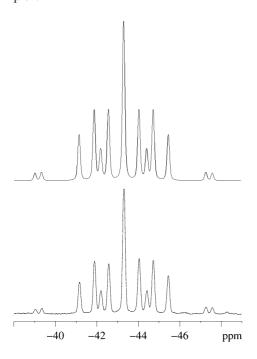


Figure 1. Experimental (bottom, CD_2Cl_2 , T = 200 K) and calculated (top) ³¹P NMR spectrum of 2.

When only 1 equivalent of 1 was treated with [Pd(cod)(CH₃)Cl] at 253 K, the chlorido-bridged (methyl)-palladium dimers *anti*-3a and *syn*-3b [Pd(PH₂CH₂Fc)-(CH₃)(μ-Cl)]₂ formed in quantitative yield. Their ³¹P{¹H} NMR signals are undistinguishable at 260 K, where only a broad singlet is observed at –41.8 ppm, and differentiate at 200 K into two sharp singlets at –35.8 and –36.4 ppm in a 1.7:1 integral ratio, assigned to *anti*-3a and *syn*-3b, respectively. Complexes 3a,b are stable at low temperatures (up to 273 K) but slowly decompose at room temperature, presumably due to demethanation and/or dehydrochlorination reactions. At low temperatures, addition of 1 to a solution of 3a and 3b resulted in a bridge-splitting reaction, leading to the quantitative formation of 2, whereas introduction of

fresh [Pd(cod)(CH₃)Cl] into a solution of **2** caused complete transformation into **3a,b** (Scheme 1). Such a behavior parallels that shown by other chlorido-bridged palladium dimers of tertiary phosphanes.^[7a]

Scheme 1.

The analogous reaction of 1 with [Pt(cod)(CH₃)Cl] at 273 K in dichloromethane gave the mononuclear complex [Pt(PH₂CH₂Fc)₂(CH₃)Cl] as a mixture of *cis*-4a (ca. 70%) and *trans*-4b (ca. 30%) geometric isomers,^[10] using either 2 or 1^[11] equivalent of 1 (Scheme 2). The formation of 4a,b even when 1 equivalent of 1 was used indicates that the undetected chlorido-bridged Pt dimeric intermediates related to 3a,b should be significantly less stable than their Pd analogs.

Scheme 2.

Insertion Reactions of CO and Strained Olefins into Pd-C Bonds

CO bubbling at atmospheric pressure through a CH₂Cl₂ solution of **2** at 253 K resulted in the instantaneous formation of the corresponding acetyl complex *trans*-[Pd(PH₂CH₂Fc)₂(COCH₃)Cl] (**5**, Scheme 3) by CO insertion across the Pd–C bond. Complex **5** is indefinitely stable at room temperature in the solid state, but must be kept at a temperature lower than 273 K when dissolved in CH₂Cl₂. It is characterized by a strong IR stretching band at 1683 cm⁻¹, [12,14a] and exhibits a ³¹P NMR spectrum (δ_P = -64.2 ppm, $^2J_{P,P'}$ = 317 Hz) similar to that of **2** (see Supporting Information). Highly diagnostic for the formation of the acetyl group were the 13 C{ 1 H} COCH₃ resonances at 228.8 (δ_{CO}) and 43.1 (δ_{CH_3}) ppm as well as the 1 H NMR singlet at 2.15 ppm (δ_{CH_3}).

Scheme 3.

Similarly, bubbling carbon monoxide at atmospheric pressure through a CH₂Cl₂ suspension of **3a,b** at 253 K resulted in double regioselective carbonylation, quantitatively affording the *anti*-[Pd(PH₂CH₂Fc)(COCH₃)(μ-Cl)]₂ bisacetylated species (**6**, Scheme 4). The variable-temperature (VT) ³¹P{¹H} NMR spectrum of the homogeneous solution after reaction gave exclusively a very sharp singlet that moved from –55.4 ppm at 273 K to –52.2 ppm at 200 K. Single crystals of **6** obtained by slow diffusion of *n*-hexane into the dichloromethane reaction solution were submitted to XRD analysis, but were not of sufficient quality to warrant complete X-ray structure determination. Nonetheless, the collected data confirmed unambiguously for **6** the *anti* geometry shown in Figure 2.

3a,b
$$\xrightarrow{CO}_{CH_2Cl_2}_{253 \text{ K}} \xrightarrow{H_3C}_{FcH_2CH_2P}_{Pd} \xrightarrow{Pd}_{Cl}_{C-CH_3}^{Pd}$$

Scheme 4.

Figure 2. Core of complex 6.

Two mechanisms were proposed to account for the carbonylation reaction of square-planar (alkyl)Pd complexes, both involving migration of the alkyl group from the metal to the carbonyl group.^[13] The first mechanism requires the associative formation of a five-coordinate CO adduct, followed by migration of the alkyl group onto the neighboring carbonyl ligand.^[13,14] In contrast, the alternative pathway proceeds by initial ligand dissociation, followed by CO coordination, to afford the four-coordinated species [PdClR(CO)L]. Subsequent alkyl migration and ligand reassociation steps eventually afforded the square-planar acyl derivative.^[13,15]

In order to determine which mechanism is responsible for the carbonylation of **3a,b**, the reaction was repeated by using ¹³CO and was monitored by multinuclear NMR at low temperature. Thus, in the NMR tube test experiment, 1.0 mL of ¹³CO was added at 200 K to 0.5 mL of a CD₂Cl₂

solution containing 0.019 mmol of 3a,b. Apart from the signals of unreacted **3a,b** (-36.7, -37.3 ppm), five new singlets (-36.5, -37.0, -51.6, -51.7,and -52.2ppm, respectively, the last one ascribable to 6), were observed in the ³¹P{¹H} NMR spectrum (Figure 3b), all transforming into triplets $(^{1}J_{\rm P,H} \approx 370 \text{ Hz})$ in the proton-coupled spectrum. Inspection of the related ¹³C{¹H} NMR spectrum showed four signals in the acetyl region at 220.6, 220.3, 219.3, and 217.7 ppm (Figure S14), the last one ascribable to 6. Further addition of a second portion of ¹³CO (1.0 mL) to the reaction mixture caused a progressive decrease in intensity of the $^{31}P\{^{1}H\}$ NMR signals at -36.5, -37.0, -51.6, and -51.7 ppm (Figure 3e) accompanied by a corresponding increase in the signal at -52.2 ppm, indicating that 6 was becoming the only NMR-detectable Pd species after ca. 1 h (Figure 3f).^[16] The corresponding ¹³C{¹H} and ¹H NMR spectra recorded 1 h after the addition of the second portion of ¹³CO showed in the acetyl region only the singlet at 217.7 ppm [13 C NMR, $\delta_{^{13}CO(CH_3)}$] associated through 2D ¹H-¹³C HMBC NMR with a doublet at 2.33 ppm $[\delta_{^{13}\text{CO}(CH_2)}]$ in the ¹H NMR spectrum ($^2J_{\text{H.C}} = 5.2 \text{ Hz}$). The absence of ¹³C{¹H} NMR signals in the region where palladium carbonyl groups are usually found (190–160 ppm)^[17] suggests that in our case the only observable intermediates are dipalladium compounds bearing one or two acetyl groups formed without bridge splitting of the parent compounds **3a,b**. On this basis, the three ¹³C{¹H} NMR signals at 220.6, 220.3, and 219.3 ppm may be assigned to the acetyl groups of the three putative intermediates shown in Scheme 5, with the ³¹P{¹H} NMR signals at -36.5 and -37.0 ppm belonging to the PH₂CH₂Fc unit cis to the CH₃ group in intermediates A and B and the ³¹P{¹H} NMR resonances at -51.6 and -51.7 ppm ascribed to the PH₂CH₂Fc ligand cis to the acetyl groups in intermediates A, B, and C.[18] An irreversible isomerization from C to 6

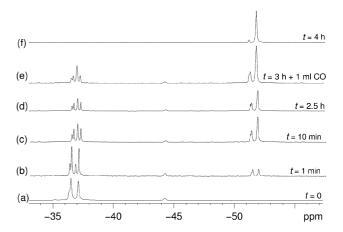


Figure 3. ${}^{31}P\{{}^{1}H\}$ NMR spectrum of the reaction mixture: $3a,b + {}^{13}CO$ (200 K, CD_2CI_2). Spectrum recorded (a) in the absence of ${}^{13}CO$; (b) t = 1 min after the first addition of 1 mL (at ambient conditions) of ${}^{13}CO$ to the NMR solution; (c) t = 10 min after the first addition of ${}^{13}CO$; (d) t = 2.5 h after the first addition of ${}^{13}CO$; (e) t = 3 h after the first addition of ${}^{13}CO$ and immediately after the second addition of 1 mL of ${}^{13}CO$ to the NMR solution; (f) t = 4 h after the first addition of ${}^{13}CO$. The signal at ca. -44 ppm is due to residual 2 coming from the synthesis of 3a,b.



(by Pd²–Cl² bond breaking followed by rotation about the Pd²–Cl¹ bond and restoring of the Pd²–Cl² bond, Scheme 5) might account for the selective formation of *anti* diacetyl compound **6**. The results of the in situ study seem to favor an associative mechanism for the carbonylation of **3a,b**.

Scheme 5. Proposed intermediates in the carbonylation of 3a,b.

The insertion of strained olefins such as norbornene (NBE) and norbornadiene (NBD) into the Pd-acetyl bond of 5 and 6 was also investigated. Whereas mononuclear complex 5 did not react with norbornadiene in thf at 273 K, dinuclear complex 6 smoothly inserted either NBD or NBE to give products 7 and 8, respectively (Scheme 6). Complexes 7 and 8 are stable at room temperature in the solid state and up to 273 K in solution.

The ³¹P{¹H} NMR spectrum of 7 features a singlet at -36.0 ppm splitting into a triplet (${}^{1}J_{\rm PH} = 366$ Hz) in the proton-coupled 31P spectrum. A thorough 1H NMR analysis carried out by running a variety of bidimensional NMR experiments (¹H COSY, ¹H-¹³C HMQC, ¹H-³¹P HMQC), allowed us to assign to 7 the solution structure shown in Scheme 6, and to extract all the relevant spectroscopic features reported in the Experimental Section. Notably, the ${}^{3}J_{\mathrm{H^{a}H^{b}}} = 6.2 \,\mathrm{Hz}$ coupling constant indicates Ha and Hb as endo protons in the norbornene framework, [19] suggesting that the addition of Pd and of the acetyl group occurred on the exo side of NBD. Moreover, the stereochemistry of 7 (i.e., P trans to CHa)[20] is consistent with a concerted process involving acyl migration on the exo face of the olefin, with both the acyl group and the olefin being coordinated to the metal.^[19b] The unusually low carbonyl stretching frequency (1623 cm⁻¹) of the acyl group in the IR spectrum is consistent with the coordination of the carbonyl oxygen atom to the metal center.[19] No trace of dinuclear compounds, which could have been generated from double insertion of both NBD C=C bonds into Pd–Ac bonds, [21] was ever observed, even when an equimolar amount of NBD was added to **6**. Moreover, complex **7** was completely inert with respect to the insertion of a second CO molecule. [22]

Apart from the absence of vinyl protons, similar spectroscopic features were found for complex 8 obtained after NBE insertion into 6. The reaction of 6 with unstrained olefins, such as ethylene or styrene, was also briefly investigated, leading to decomposition products (ethylene),^[23] whereas insertion of styrene did not occur at all.

Polymerization of NBE

The homopolymerization of bicyclic olefins, such as NBE, can occur by three routes: cationic polymerization, ring-opening metathesis polymerization, and vinyl addition polymerization.^[24] Addition polymers of NBE exhibit a combination of properties that make them amenable for many electronic and optical applications. Late-transition metals, particularly nickel and palladium, are active catalysts for addition polymerization.^[24] Several palladium complexes^[7c-7c,25-30] have been successfully employed as precatalysts for the vinyl addition polymerization of NBE.

Complexes 3a,b were tested as precatalysts for the homopolymerization of NBE, after chloride abstraction by AgBF₄,^[31] and the main results are collected in Table 1. The polymerization was carried out in dichloromethane at 253 K to minimize catalyst decomposition and to maximize the polymer stereoregularity.^[32] Precatalysts 3a,b were employed either as isolated species or generated in situ without taking care of cod removal. By using pure 3a,b, the polymerization of NBE (NBE/Pd molar ratio = 400) proceeded with a TOF of 57 h⁻¹ (at 50% conversion) and resulted in the quantitative formation of white, insoluble, vinyl addition poly(norbornene) (polyNBE1) as shown by both the IR spectrum and the ¹H NMR spectrum of its light fraction. In particular, no olefinic protons were detected in the ¹H NMR spectrum and no band in the 1680-1620 cm⁻¹ region was present in the IR spectrum^[33] of polyNBE1. TGA measurements showed a decomposition temperature of ca. 409 °C, which is higher than that (335 °C) observed, for example, for the polymer obtained by using [Pd(NCMe)₄]-(BF₄)₂ as the palladium precatalyst. [25a] The molecular weight and polydispersity values were not determined be-

Scheme 6.

Table 1. NBE polymerization reactions catalyzed by 3a,b (T = 253 K, reaction time = 12 h, solvent = CH₂Cl₂).

Polymer	Catalyst	NBE/Pd	Yield [%] ^[c]	$T_{\mathbf{d}}^{[\mathbf{a}]}$ [°C]	$M_n^{[b]}$ [Da]	$M_w/M_n^{[b]}$	(g Polymer)/(g Pd)
polyNBE1 polyNBE2	3a,b 3a,b in situ ^[e]	400 400	73 70	409 410	[d] [d]	[d] [d]	257 247
polyNBE3	3a,b in situ ^[e]	50	72	409	4303	1.41	32
polyNBE4	2 in situ ^[f]	400	59	389	[d]	[d]	208

[a] Temperature of 5% mass loss determined by thermal gravimetric analysis. [b] Determined by GPC analyses. [c] Isolated yield. [d] Not determined due to insolubility. [e] Obtained by mixing [(cod)Pd(CH₃)Cl] with 1. [f] Obtained by mixing [(cod)Pd(CH₃)Cl] with 1 (2 equiv.).

cause of the scarce solubility of polyNBE1 in organic solvents. Similar results were found for PolyNBE2 obtained by employing 3a,b generated in situ (Table 1).

In order to obtain a polymer soluble enough for ¹³C{¹H} NMR spectroscopic analysis, the polymerization reaction was carried out by using an NBE/Pd molar ratio of 50. The resulting polymer, polyNBE3, obtained in the presence of cod, showed high solubility in CHCl₃ at room temperature, allowing complete NMR characterization in solution. The ¹H NMR spectrum of polyNBE3 is similar to those of other NBE vinyl addition polymers obtained with Pd^[7e] or Ni^[34–36] catalysts, the only difference being the presence in the spectrum of polyNBE3 of three weak broad signals at 5.53, 5.63, and 5.79 ppm,^[37] ascribable to the vinyl protons of cod embodied in the polymer.^[38]

The ¹³C{¹H} APT spectrum of polyNBE3 shows that the resonances of the methine carbon atoms fall in the 35–56 ppm range, whereas those of the methylene carbon atoms fall between 27 and 38 ppm.

The polymer is *exo* enchained, as its ¹³C{¹H} NMR spectrum does not exhibit resonances in the 20–24 ppm region. ^[34] It is noteworthy that although the chemical shift assignments are essentially the same for polyNBE3 and other vinyl addition poly(norbornenes), ^[32,34,35] the number of observed resonances within each chemical shift region is different, likely reflecting differences in the polymer architecture. Although the broad, unresolved nature of the ¹³C{¹H} NMR spectrum of polyNBE3 made it difficult to assign the exact stereochemistry to the enchainment of norbornene in the polymer, some hypotheses can be put forward (see Supporting Information).

TGA measurements showed a decomposition temperature of ca. 409 °C and GPC analyses gave number-average molecular weight of 4303 Da and a polydispersity of 1.41 (Table 1).

Also, complex 2 was active as a precatalyst in the NBE polymerization after chloride abstraction with AgBF₄. The polymerization was carried out under the same experimental condition employed for the synthesis of polyNBE2 and the yield of vinyl polymer polyNBE4 was 59% (Table 1).

NMR Spectroscopic Monitoring of Polymerization Experiments

In a recent paper, Espinet et al. found that palladium complexes bearing poorly coordinating and bulky ligands are very active precatalysts for NBE polymerization. This effect was interpreted to result from easy replacement of the weakly coordinated ligands by NBE along with the formation of the catalytically active species.^[39] Hence, it seemed reasonable to check whether in our polymerization reaction the primary phosphane ligand remained coordinated to palladium. To this purpose, we analyzed, by multinuclear NMR spectroscopic experiments, two different polymerization reactions carried out at low temperature in an NMR tube.

In the first experiment, a CD₂Cl₂ solution of 3a,b was treated with AgBF₄ (1 equiv. with respect to Pd) at 253 K and then NBE (3 equiv., also with respect to Pd) was added to the resulting mixture. The ³¹P NMR spectrum of the green suspension (180 K) consisted of three broad triplets $(^{1}J_{P,H} = 330-374 \text{ Hz})$ centered at -44, -51, and -65 ppm. Further addition of NBE to this suspension did not result in any polymerization reaction. These results may be explained with the formation of catalytically inactive monochlorido-bridged cationic dinuclear species derived from the incomplete splitting of the Pd₂Cl₂ bridging moiety. Once one chlorido bridge has been broken, the catalytically inactive complex forms following the double insertion of NBE molecules into the Pd-CH₃ bonds. In keeping with this hypothesis, the formation of catalytically inert monochloridobridged dimers following incomplete Cl removal has already been described by Nozaki et al. starting from $[Pd(CH_3)(PtBu_3)Cl].^{[7e]}$

In a similar experiment, carried out with an excess amount of AgBF₄, the ³¹P NMR spectrum showed only a temperature-invariable (200–253 K) broad triplet centered at -32 ppm. Such a signal remained almost unchanged when a further 7 equivalents of NBE was added, whereas ¹H NMR spectroscopic analysis showed the formation of norbornene oligomers. The signal at -32 ppm may therefore



be confidently attributed to a catalytically active cationic mononuclear Pd complex still containing the PH₂CH₂Fc ligand and resulting from NBE insertion into the (methyl)-Pd bond with the remaining coordination sites occupied by NBE. Accordingly, neither ¹H NMR signals attributable to free NBE nor ³¹P{¹H} NMR signals in the region of the free phosphane ($\delta_P \approx -130$ ppm) were detected at 200 K in the spectrum of the reaction mixture prepared by using a NBE/Pd ratio of 3.

Copolymerization CO/NBE

The isomeric mixture of complexes 3a,b is catalytically active also for the CO/NBE copolymerization at 253 K. Although a very low yield of copolymer (polyCO/NBE1) was obtained when the reaction was carried out under 1 bar CO and by using an NBE/Pd molar ratio of 400 [T_d = 217 °C, $M_n = 1862 \,\mathrm{Da}, \, M_w/M_n = 1.55, \, (\mathrm{g \, polymer})/(\mathrm{g \, Pd}) = 9.2],$ raising the CO pressure to 37 bar and decreasing the NBE/ Pd molar ratio down to 50^[40] increased the yield to 39%, producing a pale-yellow-colored copolymer (polyCO/ NBE2). Although elemental analysis confirms that the product contains both CO and NBE, GPC measurements revealed that a low-molecular-weight oligomer $[M_n]$ = 600 Da, $M_w/M_n = 1.22$, (g polymer)/(g Pd) = 149] was produced. The carbonyl IR stretching band was found at 1696 cm⁻¹ (accompanied by a weaker 1774 cm⁻¹ band ascribable to the γ -lactone with exocyclic double bond of the terminal unit), [41] whereas the ¹³C signals of the quaternary carbon atoms ranged from 208 to 213 ppm. The TGA curve of polyCO/NBE2 showed a decomposition temperature of 287 °C, a value similar to that found for CO/NBE copolymers obtained with other Pd catalysts.[42]

Conclusions

The reactivity of primary phosphane-ligated methylpalladium complexes [Pd(PH₂CH₂Fc)(CH₃)(μ-Cl)]₂ **3a,b** resembles that of the corresponding tertiary phosphane analogs. Thus, the reaction of **3a,b** with PH₂CH₂Fc afforded *trans*-[Pd(PH₂CH₂Fc)₂(CH₃)Cl] **(2)**, whereas the carbonylation of **3a,b** and **2** resulted in the formation of the chlorido-bridged acetylpalladium(II) complex **6** and *trans*-[Pd(PH₂CH₂Fc)₂(COCH₃)Cl] **(5)**, respectively.

The carbonylation of 3a,b was shown to pass through the formation of three intermediates bearing acetyl groups without fragmentation of the dinuclear core. The reaction of 6 with strained alkenes, such as norbornadiene and norbornene, produced cis addition of Pd–C(O)CH₃ to the exo face of the alkene and formation of the exo stable products $[Pd(\kappa^2C,O\text{-}C_7H_8C(O)\text{CH}_3)(\text{Cl})(PH_2CH_2Fc)]$ (7) and $[Pd(\kappa^2C,O\text{-}C_7H_{10}C(O)\text{CH}_3)(\text{Cl})(PH_2CH_2Fc)]$ (8).

After chloride abstraction, complexes **3a,b** were active for the vinyl addition polymerization of norbornene and for the copolymerization CO/norbornene, yielding high-molecular-weight polynorbornene and alternate co-oligomers, respectively. NMR monitoring of homopolymerization ex-

periments showed that the primary phosphane ligand remains bound to palladium during the chain-growing process, possibly influencing the polymer architecture.

Experimental Section

Materials and Methods: All reactions were carried out under a pure dinitrogen atmosphere by using freshly distilled and oxygen-free solvents. (Ferrocenylmethyl)phosphane (1)^[43] and the complexes $[M(cod)(CH_3)Cl][M = Pd; Pt]^{[44]}$ were prepared by literature methods. C and H elemental analyses were carried out with a Perkin-Elmer 240B CHN Elemental Analyzer. The chloride content of the complexes was determined by argentimetric titration by using a Metrohm 716 DMS Titrino. IR spectra were recorded with a Bruker-Vector 22 spectrometer. NMR spectra were recorded with a Bruker Avance 400 spectrometer, frequencies being referenced to external Me₄Si (¹H and ¹³C), 85% H₃PO₄ (³¹P), and H₂PtCl₆ (195Pt). Small coupling constants were obtained with COSY, HMQC, and HMBC 2D NMR experiments. The NMR features of compounds 2 and 5 were obtained by computer simulations of the experimental spectra by using DAISY software. Polymer molecular weights were determined by using a Waters 150C GPC instrument equipped with a (RI) refractive index detector, dissolving the polymer samples in chloroform. Thermogravimetric analyses (TGA) were obtained with a PerkinElmer Pyris6 TAG instrument under a N_2 flow. The value T_d indicates the temperature of 5% mass loss of the analyzed polymer. Mass spectrometry analyses (positive ion mode) were performed by using a time-of-flight mass spectrometer equipped with an electrospray ion source (Bruker microTOF-Quadruple). The sample solutions were introduced by continuous infusion with the aid of an Agilent 1100 HPLC at a flowrate of 0.2 mL min⁻¹. The instrument was operated at end plate offset -500 V and capillary -4500 V. Nebulizer pressure was 1.6 bar (N₂) and the drying gas (N₂) flow 8 Lmin⁻¹. Drying gas temperature was set at 200 °C. The software used for the simulations of the isotopic pattern is Bruker Daltonics Data Analysis (version 3.4).

trans-[PdCl(CH₃)(PH₂CH₂Fc)₂] (2): Solid 1 (175.6 mg, 0.76 mmol) was added to a CH₂Cl₂ (2 mL) solution of [(cod)Pd(CH₃)Cl] (100.7 mg, 0.38 mmol) at 253 K, and the resulting yellow solution was stirred at 253 K for 30 min. Afterwards, to this solution was added cold n-pentane (10 mL), causing the precipitation of yellow solid 2, which was filtered off, washed with cold n-pentane (3×5 mL), and dried under vacuum at 273 K for 30 min. Yield: 224 mg (95%). C₂₃H₂₉ClFe₂P₂Pd (620.98): calcd. C 44.49, H 4.71, Cl 5.71; found C 44.79, H 4.28, Cl 5.01. IR (nujol): $\tilde{v} = 2354$ (m) and 2366 (m) v(P-H), 1277 (w), 1242 (w), 1177 (w), 1106 (m), 1079 (m), 1071 (m), 1038 (m), 1025 (m), 999 (m), 863 (s), 832 (m), 803 (m), 595 (w), 505 (m), 484 (m), 422 (w), 265 (m) v(Pd-Cl) cm⁻¹. ³¹P NMR (162 MHz, CD₂Cl₂, 200 K): $\delta = -43.3$ (m, ² $J_{P,P} = 464$ Hz, ${}^{1}J_{P,H} = 346 \text{ Hz}, {}^{3}J_{P,H} = 5 \text{ Hz}) \text{ ppm}. {}^{1}H \text{ NMR } (400 \text{ MHz}, \text{CD}_{2}\text{Cl}_{2},$ 200 K): δ = 4.04 (m, ${}^{1}J_{P,H}$ = 346 Hz, ${}^{3}J_{P,H}$ = 5 Hz, 4 H, P H_2), 3.82– 4.30 (m, 18 H, ferrocenyl protons), 2.95 (m, ${}^{3}J_{H,H} = 7 \text{ Hz}$, 4 H, CH_2), 0.27 (t, ${}^3J_{P,H} = 8 \text{ Hz}$, 3 H, CH_3) ppm. ${}^{13}C\{{}^{1}H\}$ NMR (101 MHz, CD₂Cl₂, 200 K): δ = 85.2 (s, PH₂CH₂C), 69.2 (br., Fc), 68.2 (br., Fc), 17.0 (m, PH₂CH₂), -8.1 (s, CH₃) ppm.

[Pd(\mu-Cl)(CH₃)(PH₂CH₂Fc)]₂ (3): Solid 1 (88.5 mg, 0.38 mmol) was added to a CH₂Cl₂ (2 mL) solution of [(cod)Pd(CH₃)Cl] (100.7 mg, 0.38 mmol) at 253 K, and the resulting yellow suspension was stirred at 253 K for 30 min. Then, to this suspension was added cold Et₂O (10 mL), and the yellow solid obtained was filtered off, washed with cold n-hexane (3×5 mL), and dried under vacuum at 253 K for 30 min. Yield: 136 mg (92%). Elemental and

ESI-MS analyses were not performed on **3** as a result of its instability at room temperature. IR (nujol): $\tilde{v} = 2384$ (w), 2356 (w) and 2334 v(P–H), 1263 (w), 1241 (w), 1210 (m), 1104 (s), 1074 (s), 1022 (s), 933 (m), 924 (m), 899 (s), 841 (m), 827 (m), 814 (m), 731 (m), 527 (w), 520 (w), 502 (m), 491 (m), 484 (m), 465 (m), 429 (m), 382 (w), 320 (w), 303 (w), 252 (m) v(Pd–Cl), 246 (w) v(Pd–Cl) cm⁻¹. ³¹P{¹H} NMR (162 MHz, CD₂Cl₂, 200 K): $\delta = -35.8$ (s, **3a**), -36.4 (s, **3b**) ppm. ¹H NMR (400 MHz, CD₂Cl₂, 200 K): $\delta = 4.08$ (m, ¹ $J_{P,H} = 375$ Hz, 4 H, P H_2), 3.90–4.20 (m, 18 H, ferrocenyl protons), 2.91 (m, 8 H, C H_2), 0.63 (s, 6 H, C H_3) ppm. ¹³C{¹H} NMR (101 MHz, CD₂Cl₂, 200 K): $\delta = 84.0$ (s, PH₂CH₂C), 69.3 (br., Fc), 68.5 (br., Fc), 68.2 (br., Fc), 19.1 (d, ¹ $J_{P,C} = 26$ Hz, PH₂CH₂), -0.91 (s, CH_3) ppm.

 $[PtCl(CH_3)(PH_2CH_2Fc)_2]$ (4): Solid 1 (65.2 mg, 0.28 mmol) was added to a CH₂Cl₂ (2 mL) solution of [(cod)Pt(CH₃)Cl] (50.0 mg, 0.14 mmol) at 273 K, and the resulting yellow solution was stirred at 273 K for 30 min. Then, to this solution was added cold Et₂O (10 mL), causing the precipitation of yellow solid 4, which was filtered off, washed with *n*-hexane (3×2.5 mL), and dried under vacuum at 273 K for 2 h. Yield: 81.5 mg (82%). At room temperature, the complex was stable in the solid state but slowly decomposed in solution. C₂₃H₂₉ClFe₂P₂Pt (709.67): calcd. C 38.93, H 4.12, Cl 5.00; found C 39.38, H 3.92, Cl 5.01. MS (ESI): $m/z = 709.8 \text{ [M]}^+$. IR (nujol): $\tilde{v} = 2350$ (w) and 2339 [w, v(P-H)], 1262 (w), 1238 (w), 1203 (w), 1106 (m), 1038 (m), 1023 (m), 1000 (m), 923 (m), 878 (m), 819 (m), 596 (w), 480 and 483 (s) v(Pt-P), 439 (w), 393 (w), 298 (m) v(Pt-Cl), 276 (m) v(Pt-Cl) cm⁻¹. Data for 4a: ${}^{31}P\{{}^{1}H\}$ NMR (162 MHz, CD₂Cl₂, 200 K): $\delta = -47.5$ (d, ${}^{1}J_{P,Pt} = 1497$ Hz, $^{2}J_{P,P} = 12 \text{ Hz}, P_{trans-CH_3}$, -52.5 (d, $^{1}J_{P,Pt} = 3956 \text{ Hz}, ^{2}J_{P,P} = 12 \text{ Hz},$ $P_{trans-Cl}$) ppm. ¹H NMR (400 MHz, CD₂Cl₂, 273 K): δ = 4.25 (m, ${}^{1}J_{P,H}$ = 390 Hz, ${}^{2}J_{H,Pt}$ = 55 Hz, ${}^{3}J_{H,P}$ = 12 Hz, ${}^{3}J_{H,H}$ = 6 Hz, 2 H, $H_2P_{trans-Cl}$, 4.05 (dt, ${}^1J_{P,H}$ = 342 Hz, ${}^2J_{H,Pt}$ = 18 Hz, ${}^3J_{H,H}$ = 7 Hz, 2 H, H₂P_{trans-CH₃}), 3.96-4.40 (m, 18 H, ferrocenyl protons), 2.91 (m, ${}^{2}J_{P,H} = 13 \text{ Hz}$, ${}^{3}J_{H,H} = 7 \text{ Hz}$, 2 H, FcC $H_{2}H_{2}P_{trans\text{-CH}_{3}}$), 2.85 (m, ${}^{2}J_{P,H} = 16 \text{ Hz}, {}^{3}J_{H,H} = 6 \text{ Hz}, 2 \text{ H}, \text{FcC}H_{2}H_{2}P_{trans-Cl}), 0.67 \text{ (m, } {}^{3}J_{P,H}$ = 7 Hz, ${}^{2}J_{H,Pt}$ = 56 Hz, 3 H, C H_{3}) ppm. ${}^{13}C\{{}^{1}H\}$ NMR (101 MHz, CD_2Cl_2 , 273 K): $\delta = 84.3$ (s, PH_2CH_2C), 77.7 (s, PH_2CH_2C), 68.1– 69.2 (m, Fc), 19.8 (m, CH₂H₂P_{trans-Cl}), 17.3 (m, CH₂H₂P_{trans-CH₃}), 4.5 (s, CH₃) ppm. ¹⁹⁵Pt{¹H} NMR (86 MHz, CD₂Cl₂, 273 K): δ = -4541 (dd, ${}^{1}J_{\text{Pt,Ptrans-CH}_{3}} = 1497$ Hz, ${}^{1}J_{\text{Pt,Ptrans-Cl}} = 3956$ Hz) ppm. Data for **4b**: ${}^{31}P\{{}^{1}H\}$ NMR (162 MHz, CD₂Cl₂, 200 K): $\delta = -40.1$ (s, ${}^{1}J_{P,Pt} = 2948 \text{ Hz}$, ${}^{2}J_{P,P} = 530 \text{ Hz}$) ppm. ${}^{1}H$ NMR (400 MHz, CD_2Cl_2 , 273 K): $\delta = 4.5$ (m, ${}^{1}J_{P,H} = 360$ Hz, ${}^{2}J_{H,Pt} = 48$ Hz, 4 H, PH_2), 3.8–4.3 (m, 18 H, ferrocenyl protons), 3.1 (m, ${}^2J_{P,H}$ = 13 Hz, 4 H, CH_2), 0.4 (m, ${}^3J_{P,H}$ = 9 Hz, ${}^2J_{Pt,H}$ = 80 Hz, 3 H, CH_3) ppm. ¹³C{¹H} NMR (101 MHz, CD₂Cl₂, 273 K): δ = 83.0 (s, PH₂CH₂C), 68.0-70.3 (m, Fc), 17.6 (m, PH₂CH₂), -22.5 (s, CH₃) ppm. ¹⁹⁵Pt{¹H} NMR (86 MHz, CD₂Cl₂, 273 K): $\delta = -4458$ (t, ¹ $J_{Pt,P} =$ 2940 Hz) ppm.

trans-[PdCl(COCH₃)(PH₂CH₂Fc)₂] (5): Solid 1 (177.0 mg, 0.76 mmol) was added to a CH₂Cl₂ (2 mL) solution of [(cod)-Pd(CH₃)Cl] (100.0 mg, 0.38 mmol) at 253 K, and the resulting yellow solution was stirred at 253 K for 30 min. Then, the reaction mixture was put under an atmosphere of carbon monoxide and left whilst stirring at 273 K for a further 30 min. Afterwards, the yellow solution was concentrated to ca. 1 mL and *n*-pentane (10 mL) was added, causing the precipitation of yellow solid 5, which was filtered off, washed with *n*-pentane (3×5 mL), and dried under vacuum at room temperature. Yield: 227 mg (92%). $C_{24}H_{29}ClFe_2OP_2Pd$ (648.99): calcd. C 44.42, H 4.50, Cl 5.46; found C 43.82, H 3.87, Cl 5.90. MS (ESI): m/z = 647.8 [M]⁺. IR (nujol): $\tilde{v} = 2347$ (w) v(P-H), 1683 (s) v(C-O), 1105 (s), 1070 (s), 1042 (w), 1027 (w), 1001 (w), 921 (w), 847 (s), 574 (w), 484 (s), 245 (m) v(Pd-H)

Cl) cm⁻¹. ³¹P NMR (162 MHz, CD₂Cl₂, 200 K): δ = -64.2 (m, ² $J_{P,P}$ = 317 Hz, ¹ $J_{P,H}$ = 339 Hz, ³ $J_{P,H}$ = 4 Hz) ppm. ¹H NMR (400 MHz, CD₂Cl₂, 273 K): δ = 4.14 (m, ¹ $J_{P,H}$ = 339 Hz, ³ $J_{P,H}$ = 4 Hz, 4 H, P H_2), 3.92–4.30 (m, 18 H, ferrocenyl protons), 3.01 (t, ³ $J_{H,H}$ = 6.5 Hz, 4 H, C H_2), 2.15 (br. s, 3 H, C H_3) ppm. ¹³C{¹H} NMR (101 MHz, CD₂Cl₂, 273 K): δ = 228.8 (s, COCH₃), 84.4 (s, PH₂CH₂C), 69.0 (br., Fc), 68.2 (br., Fc), 43.1 (s, COCH₃), 17.1 (s, PH₂CH₂) ppm.

anti- $[Pd(\mu-Cl)(COCH_3)(PH_2CH_2Fc)]_2$ (6): Solid 1 (64.7 mg, 0.278 mmol) was added to a CH₂Cl₂ (2 mL) solution of [(cod)-Pd(CH₃)Cl] (73.7 mg, 0.278 mmol) at 253 K, and the resulting yellow suspension was stirred at 253 K for 30 min. Then, the reaction mixture was put under an atmosphere of carbon monoxide and left whilst stirring at 0 °C, until the suspension turned into an orange solution (≈30 min). The solution was concentrated under vacuum to ca. 1 mL and Et₂O (5 mL) was added, causing the precipitation of yellowish-orange solid 6, which was filtered off, washed with npentane $(3 \times 5 \text{ mL})$, and dried under vacuum at room temperature. Yield: 103 mg (89%). $C_{26}H_{32}Cl_2Fe_2O_2P_2Pd_2$ (833.89): calcd. C 37.37, H 3.86, Cl 8.49; found C 37.44, H 3.65, Cl 9.06. MS (ESI): $m/z = 831.7 \text{ [M]}^+$. IR (nujol): $\tilde{v} = 2393 \text{ (w)}$ and 2339 (w) v(P-H), 1717 (s) v(C-O), 1326 (w), 1241 (w), 1104 (m), 1070 (s), 1039 (m), 1023 (m), 999 (w), 921 (m), 881 (s), 836 (m), 814 (m), 579 (m), 484 (m), 427 (m), 253 $\nu(Pd-Cl)$ cm⁻¹. ³¹P{¹H} NMR (162 MHz, CD_2Cl_2 , 200 K): $\delta = -55.4$ (s) ppm. ¹H NMR (400 MHz, CD_2Cl_2 , 273 K): $\delta = 4.05-4.20$ (m, ferrocenyl protons, 18 H), 4.00 (dt, ${}^{1}J_{PH}$ = 358 Hz, ${}^{3}J_{H,H}$ = 7 Hz, 4 H, P H_2), 2.92 (m, ${}^{2}J_{P,H}$ = 7 Hz, ${}^{3}J_{H,H}$ = 7 Hz, 4 H, CH_2), 2.36 (s, 6 H, CH_3) ppm. ¹³ $C\{^1H\}$ NMR (101 MHz, CD_2Cl_2 , 273 K): $\delta = 218.1$ (s, $COCH_3$), 83.8 (s, PH₂CH₂C), 69.1 (br., Fc), 68.3 (br., Fc), 67.9 (br., Fc), 38.5 (d, ${}^{3}J_{P,C}$ = 30 Hz, CO*C*H₃), 18.2 (d, ${}^{1}J_{P,C}$ = 26 Hz, PH₂*C*H₂) ppm.

[PdCl(C₇H₈COMe)(PH₂CH₂Fc)] (7): 2,5-Norbornadiene (31.28 mg, 0.340 mmol) was added to a thf solution (5 mL) of **6** (141.83 mg, 0.170 mmol) at 273 K and, after a few minutes stirring, yellow solid 7 began to precipitate from the yellow solution. The reaction mixture was left whilst stirring for 6 h at 273 K, and afterwards the solvent was evaporated under vacuum to ca. 2 mL at room temperature. The reaction mixture was filtered off and washed with *n*-pentane (10 mL). Resulting yellow solid **7** was filtered off and washed with *n*-pentane (3 × 5 mL) before being dried under vacuum. Yield: 162 mg (94%). $C_{20}H_{24}ClFeOPPd$ (509.08): calcd. C 47.18, H 4.75, C1 6.96; found C 47.08, H 4.63, C1 6.97. MS (ESI): m/z = 473.0 [M – Cl]⁺. IR (nujol): $\tilde{v} = 2360$ (s) and 2343 (s) v(P-H), 1623 (m), 1623 v(C-O), 1276 (w), 1222 (w), 1198 (w), 1106 (w), 1071 (w), 1022 (w), 932 (m), 922 (m), 874 (w), 801 (w), 668 (m), 494 (m), 486 (m), 477 (m), 289 (w) v(Pd-Cl) cm⁻¹.

³¹P{¹H} NMR (162 MHz, CD₂Cl₂, 200 K): δ = -36.0 (s) ppm. ¹H NMR (400 MHz, CD₂Cl₂, 273 K): δ = 6.01 (dd, ${}^{3}J_{\rm H^h,H^g}$ = 6 Hz, ${}^{3}J_{\rm H^h,H^d}$ = 3 Hz, 1 H, $H^{\rm h}$), 5.96 (dd, ${}^{3}J_{\rm H^g,H^h}$ = 6 Hz, ${}^{3}J_{\rm H^g,H^c}$ = 3 Hz, 1 H, $H^{\rm g}$), 4.23 (d, ${}^{1}J_{\rm P,H^a}$ = 366 Hz, 1 H, $H^{\rm g}$), 4.14 (d, ${}^{1}J_{\rm P,H^g}$ = 366 Hz, 1 H, $H^{\rm g}$), 4.02–4.20 (m, 9 H, ferrocenyl protons), 3.12 (m, 2 H, $H^{\rm g}$ and H^{δ}), 3.01 (s, 1 H, $H^{\rm d}$), 2.57 (d, ${}^{3}J_{\rm H^a,H^b}$ = 6.2 Hz, 1 H, $H^{\rm b}$), 2.49 /d, ${}^{4}J_{\rm P,H^g}$ = 5.0 Hz, 1 H, $H^{\rm c}$), 2.40 (s, 3 H, C H_3), 1.78



(ddd, ${}^3J_{\mathrm{H^a,P}} = 11.0~\mathrm{Hz}, {}^3J_{\mathrm{H^a,H^b}} = 6.2~\mathrm{Hz}, {}^4J_{\mathrm{H^a,H^f}} = 2.2~\mathrm{Hz}, 1~\mathrm{H}, H^{\mathrm{a}}), 1.62~\mathrm{(d, \,}^2J_{\mathrm{H^c,H^f}} = 9.0~\mathrm{Hz}, 1~\mathrm{H}, H^{\mathrm{e}}), 1.27~\mathrm{(d, \,}^2J_{\mathrm{H^c,H^f}} = 9.0~\mathrm{Hz}, 1~\mathrm{H}, H^{\mathrm{f}})~\mathrm{ppm}. \, {}^{13}\mathrm{C\{^1H\}}~\mathrm{NMR}~\mathrm{(101~MHz, \,}\mathrm{CD_2Cl_2}, 273~\mathrm{K}): \delta = 233.0~\mathrm{(s, \,}\mathrm{COCH_3)}, \, 137.5~\mathrm{(d, \,}^4J_{\mathrm{P,C}} = 6~\mathrm{Hz}, \,\,\mathrm{CH^g}), \,\, 133.6~\mathrm{(s, \,}\mathrm{CH^h}), \,\, 83.9~\mathrm{(s, \,}\mathrm{PH_2CH_2C}), \,\, 69.0~\mathrm{(br., \,}\mathrm{Fc)}~68.2~\mathrm{(br., \,}\mathrm{Fc)}, \,\, 68.3~\mathrm{(br., \,}\mathrm{Fc)}, \,\, 64.8~\mathrm{(s, \,}\mathrm{CH^b)}, \,\, 48.2~\mathrm{(s, \,}\mathrm{CH^c}~\mathrm{and}~\mathrm{CH^d}), \,\, 45.9~\mathrm{(s, \,}\mathrm{CH^cH^f)}, \,\, 41.5~\mathrm{(s, \,}\mathrm{CH^a)}, \,\, 27.2~\mathrm{(s, \,}\mathrm{COCH_3)}, \,\, 19.2~\mathrm{(d, \,}^1J_{\mathrm{P,C}} = 30~\mathrm{Hz}, \,\,\mathrm{PH_2CH_2})~\mathrm{ppm}.$

 $[PdCl(C_7H_{10}COMe)(PH_2CH_2Fc)]$ (8): Norbornene (49.46 mg, 0.509 mmol) was added to a thf solution (5 mL) of 6 (141.83 mg, 0.170 mmol) at 273 K and, after 30 min stirring, yellow solid 8 began to precipitate from the yellow solution. The reaction mixture was left whilst stirring for 6 h at 273 K, afterwards the solvent was evaporated under vacuum to ca. 2 mL at room temperature. The reaction mixture was treated with n-pentane (10 mL). Resulting yellow solid 8 was filtered off and washed with *n*-pentane $(3 \times 5 \text{ mL})$ before being dried under vacuum. Yield: 152 mg (87%). C₂₀H₂₆ClFeOPPd (511.10): calcd. C 47.00, H 5.13, Cl 6.94; found C 46.84, H 4.92, Cl 6.70. MS (ESI): $m/z = 475.0 \text{ [M - Cl]}^+ \text{ IR}$ (nujol): $\tilde{v} = 2363$ (w) and 2350 (w) v(P-H), 1627 (s) v(C-O), 1307 (m), 1297 (m), 1261 (w), 1208 (w), 1193 (w), 1170 (w), 1112 (w), 1105 (m), 1090 (w), 1075 (w), 1036 (w), 1022 (m), 933 (m), 922 (m), 875 (m), 862 (m), 799 (m), 619 (w), 590 (w), 513 (w), 496 (m), 488 (m), 480 (m), 415 (w), 376 (w), 294 (w) v(Pd-Cl) cm⁻¹.

³¹P{¹H} NMR (162 MHz, CD₂Cl₂, 200 K): $\delta = -35.26$ (s) ppm. ¹H NMR (400 MHz, CD₂Cl₂, 273 K): $\delta = 4.15$ (m, ${}^{1}J_{PH^{\alpha}} = 365$ Hz, 1 H, H^{α}), 4.07 (m, ${}^{1}J_{P,H^{\beta}}$ = 366 Hz, 1 H, H^{β}), 4.07–4.18 (m, 9 H, ferrocenyl protons), 3.10 (m, 2 H, H^{γ} and H^{δ}), 2.80 (d, ${}^{3}J_{\mathrm{H}^{\mathrm{a}}\mathrm{H}^{\mathrm{b}}}$ = 6.5 Hz, 1 H, H^{b}), 2.45 (d, ${}^{3}J_{\text{H}^{\text{d}},\text{H}^{\text{h}}} = 4.5$ Hz, 1 H, H^{d}), 2.31 (s, CH_{3} , 3 H), 2.18 (ddd, ${}^{3}J_{\mathrm{H^{a},H^{b}}} = 6.5 \text{ Hz}$, ${}^{3}J_{\mathrm{P,H^{a}}} = 10.2 \text{ Hz}$, ${}^{4}J_{\mathrm{H^{a},H^{f}}} = 2.1 \text{ Hz}$, 1 H, $H^{\rm a}$), 1.89 (dd, ${}^{4}J_{\rm P,H^{c}}$ = 9.2 Hz, ${}^{3}J_{\rm H^{c},H^{g}}$ = 3.7 Hz, 1 H, $H^{\rm c}$), 1.70 (dt, ${}^{2}J_{H^{e},H^{f}}$ = 10.2 Hz, ${}^{3}J_{H^{e},H^{d}}$ = 1.9 Hz, ${}^{3}J_{H^{e},H^{c}}$ = 1.9 Hz, 1 H H^{e}), 1.52 (tt, ${}^{2}J_{H^{h},H^{h'}}$ = 12.1 Hz, ${}^{3}J_{H^{h},H^{g}}$ = 4.5 Hz, ${}^{3}J_{H^{h},H^{d}}$ = 4.5 Hz, ${}^{3}J_{\mathrm{H^{h},H^{g'}}} = 12.1 \text{ Hz}, 1 \text{ H}, H^{\mathrm{h}}), 1.35 \text{ (m, } {}^{2}J_{\mathrm{H^{g},H^{g'}}} = 12.2 \text{ Hz}, {}^{3}J_{\mathrm{H^{g},H^{h'}}} =$ 12.2 Hz, ${}^{3}J_{\mathrm{H^{g},H^{c}}} = 4.2$ Hz, ${}^{3}J_{\mathrm{H^{g},H^{h}}} = 4.2$ Hz, ${}^{5}J_{\mathrm{P,H^{g}}} = 2.2$ Hz, 1 H, $H^{\rm g}$), 1.13 (d, ${}^2J_{{\rm H^e,H^f}}$ = 10.2 Hz, 1 H, $H^{\rm f}$), 1.05 (m, 1 H, $H^{\rm g'}$), 1.23 (m, 1 H, $H^{h'}$) ppm. ¹³C{¹H} NMR (101 MHz, CD₂Cl₂, 273 K): δ = 234.8 (s, $COCH_3$), 84.0 (s, PH_2CH_2C), 72.0 (s, CH^b), 69.1 (br., Fc), 68.2 (br., Fc), 48.7 (s, CH^a), 43.6 (d, ${}^{3}J_{P,C} = 4$ Hz, CH^c), 42.9 (s, CH^{d}), 36.8 (s, $CH^{e}H^{f}$), 30.4 (d, ${}^{4}J_{P,C} = 8$ Hz, $CH^{g}H^{g'}$), 29.7 (s, $CH^{h}H^{h'}$), 27.2 (s, $COCH_3$), 19.5 (d, ${}^{1}J_{P,C} = 30 \text{ Hz}$, PH_2CH_2) ppm.

General Procedure for Norbornene Polymerization: For the synthesis of PolyNBE1, solid AgBF₄ (44.1 mg, 0.22 mmol) was added to a CH₂Cl₂ (2.0 mL) suspension of **3a,b** (74.1 mg, 0.095 mmol) at 253 K, and the resulting dark-green suspension was stirred at 253 K for 1 h.

For the synthesis of the other homopolymers, solid 1 (44.2 mg, 0.19 mmol for PolyNBE2 and PolyNBE3; 88.4 mg, 0.38 mmol for PolyNBE4) was added to a CH₂Cl₂ (2.0 mL) solution of [(cod)-Pd(CH₃)Cl] (50.3 mg, 0.19 mmol) at 253 K, and the resulting yellow suspension was stirred at 253 K for 30 min. Solid AgBF₄ (44.1 mg, 0.22 mmol) was then added to the CH₂Cl₂ suspension at

253 K, and the resulting dark-green suspension was stirred at 253 K for 1 h.

To the dark-green catalytic suspension was added NBE in the desired NBE/Pd molar ratio (NBE/Pd = 400, polyNBE1, polyNBE2, and polyNBE4; NBE/Pd = 50, polyNBE3), causing a change of color to orange and provoking the precipitation of white polynorbornene after 1 h stirring. At this time, the reaction solution was again green. The mixture was kept whilst stirring for a further 11 h to ensure complete conversion before the reaction was terminated. At the end of the reactions palladium metal was present in the vessel. The resulting orange brown suspension was poured into acidified methanol, causing the precipitation of a white solid, which was separated by filtration, washed with methanol several times, and dried overnight under vacuum at 343 K. PolyNBE1, PolyNBE2, and polyNBE4 were insoluble in all common solvents (including ethers, chloroform, dichloromethane, 1,2-dichloroethane, chlorobenzene, toluene) even at high temperature (hot 1,2-dichlorobenzene, hot 1,2,4-trichlorobenzene), though their lighter fractions were soluble enough in CDCl₃ at 295 K to obtain ¹H NMR spectra (see Supporting Information). PolyNBE3 was very soluble in chlorinated solvents and insoluble in methanol.

PolyNBE1: Yield: 5.2 g (73%). 1 H NMR (400 MHz, CDCl₃, 295 K): δ = 0.5–2.7 (br. m, CH, CH₂, CH₃) ppm. $T_{\rm d}$ = 409 °C.

PolyNBE2: Yield: 5.0 g (70%). ¹H NMR (400 MHz, CDCl₃, 295 K): δ = 0.5–2.7 (br. m, C*H*, C*H*₂, C*H*₃) ppm. $T_{\rm d}$ = 410 °C.

PolyNBE3: Yield: 644.0 g (72%). ¹H NMR (400 MHz, CDCl₃, 295 K): δ = 0.5–2.7 (br. m, C*H*, C*H*₂, C*H*₃) ppm. ¹³C{¹H} NMR (101 MHz, CDCl₃, 295 K): δ = 35–56 (br. m, CH), 27–38 (br. m, CH₂) ppm. $T_{\rm d}$ = 409 °C. $M_{\rm w}$ = 6078 Da; M_n = 4303 Da.

PolyNBE4: Yield: 4.2 g (59%). ¹H NMR (400 MHz, CDCl₃, 295 K): δ = 0.5–2.7 (br. m, C*H*, C*H*₂, C*H*₃) ppm. $T_{\rm d}$ = 389 °C.

General Procedure for Copolymerization of Norbornene with CO: The isomeric mixture 3a,b (9.7 mg, 0.0125 mmol in the case of PolyCO/NBE1; 77.9 mg, 0.10 mmol in the case of PolyCO/NBE2) and AgBF₄ (5.8 mg, 0.03 mmol in the case of PolyCO/NBE1; 46.1 mg, 0.24 mmol in the case of PolyCO/NBE2) was dissolved in CH₂Cl₂ (2.0 mL). The resulting green mixture was stirred at 253 K for 30 min and then placed in a 50-mL steel autoclave purged with CO. The autoclave was then charged with norbornene (1.00 g, 10 mmol) and pressurized with CO (1 atm for PolyCO/NBE1, 37 atm for PolyCO/NBE2). The autoclave was cooled to 265 K and stirred for 12 h. After reaction, the remaining carbon monoxide was vented off, and the crude product was subjected to flash chromatography on silica gel (petroleum ether/ethyl acetate, 10:1; and then CH₂Cl₂) to obtain a yellow solid in 2% yield (24.5 mg, PolyCO/NBE1) and 32% yield (395.2 mg, PolyCO/NBE2).

$$\begin{array}{c|c}
0 & 0 \\
R & 0 \\
R = C \\
CH_3
\end{array}$$

PolyCO/NBE1: ¹H NMR (400 MHz, CDCl₃, 295 K): δ = 0.5–4.0 (br. m, C*H*, C*H*₂, C*H*₃) ppm. ¹³C{¹H} NMR (101 MHz, CDCl₃, 295 K): δ = 14–35 (br. m, C*H*₂), 40–60 (br. m, C*H*), 174.6 (m, = CHO-CO-), 210.2 (m, -CO-) ppm. $T_{\rm d}$ = 217 °C. $M_{\rm w}$ = 2896 Da; M_n = 1862 Da. (C₈H₁₀O)_n: calcd. C 78.65, H 8.25; found C 78.1, H 8.14.

PolyCO/NBE2: ¹H NMR (400 MHz, CDCl₃, 295 K): δ = 0.5–3.6 (br. m, C*H*, C*H*₂, C*H*₃) ppm. ¹³C{¹H} NMR (101 MHz, CDCl₃,

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295 K): δ = 24–31 (br. m, CH_2 , CH_3), 35–60 (br. m, CH), 175.7 (m, =CHO-CO-), 210.2 (m, -CO-) ppm. IR (KBr): \tilde{v} = 1775 (s, =CHO-CO-), 1732 (s, =HCO-CO-), 1699 (s, -CO-) cm⁻¹. $T_{\rm d}$ = 287 °C. $M_{\rm w}$ = 732 Da; M_n = 600 Da. ($C_8H_{10}O$) $_n$: calcd. C 78.65, H 8.25; found C 78.2, H 8.18.

Supporting Information (see footnote on the first page of this article): ³¹P{¹H} and ³¹P NMR spectra of **3a,b**; ³¹P{¹H}, ³¹P, ¹⁹⁵Pt, and ¹H-¹⁹⁵Pt HMQC NMR spectra of **4a,b**; ³¹P and ¹³C{¹H} NMR spectra of **5**; ¹³C{¹H} and ¹H-¹³C HMBC NMR spectra of **6**; ¹³C{¹H} APT spectrum of the reaction mixture: **3a,b** + ¹³CO; ¹H NMR, ¹³C{¹H} APT, ¹H COSY, and ¹H-¹³C HMQC spectra of **7** and **8**; ¹H NMR spectrum of the soluble fraction of polyNBE1; ¹H and ¹³C{¹H} NMR spectra of polyNBE3; ¹H and ¹³C{¹H} APT NMR spectra of polyCO/NBE2; hypothesis about the stereochemistry of the enchainment of polyNBE3; MS (ESI+) spectra of **4a, 4b,** and **5-8**.

Acknowledgments

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